

FIG. 1

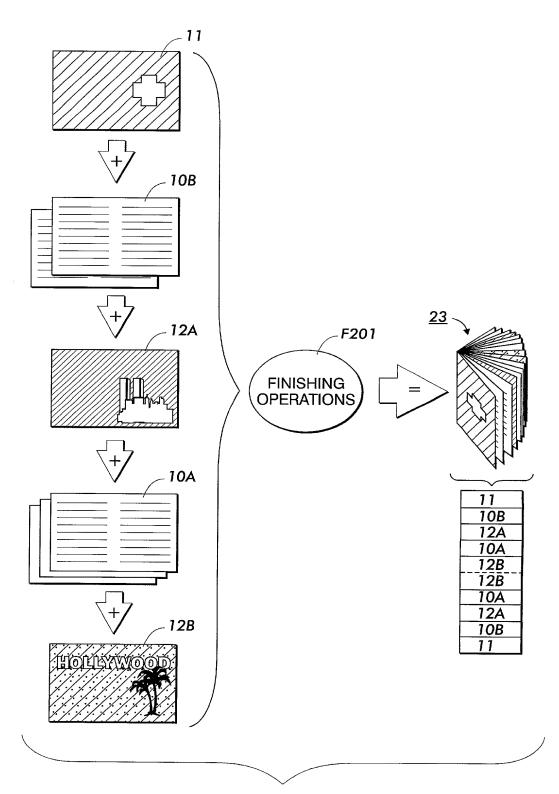


FIG. 2

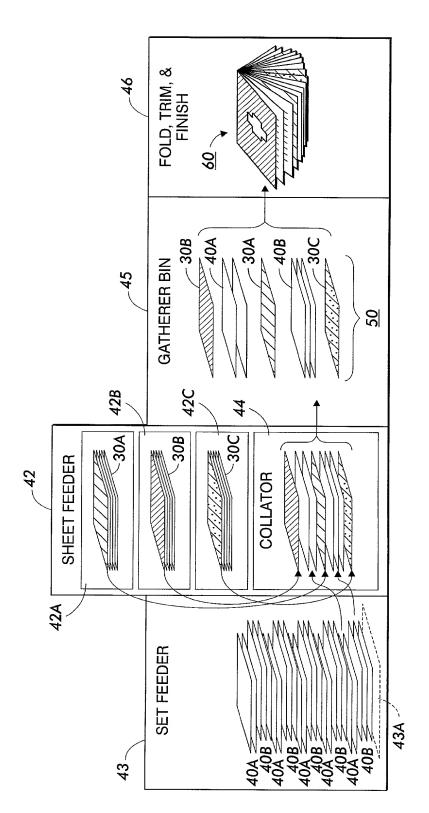
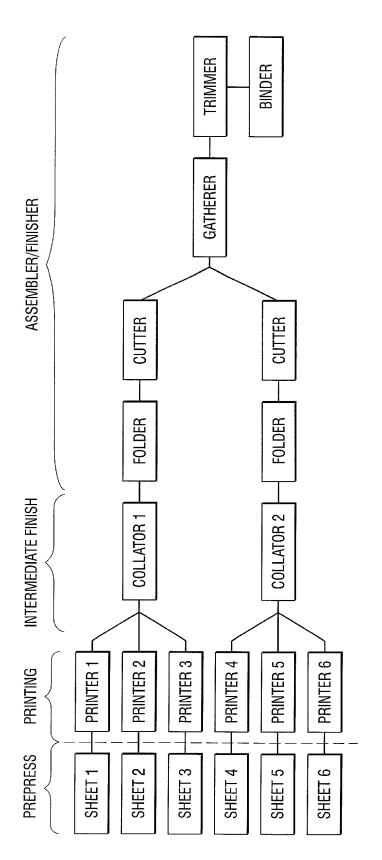
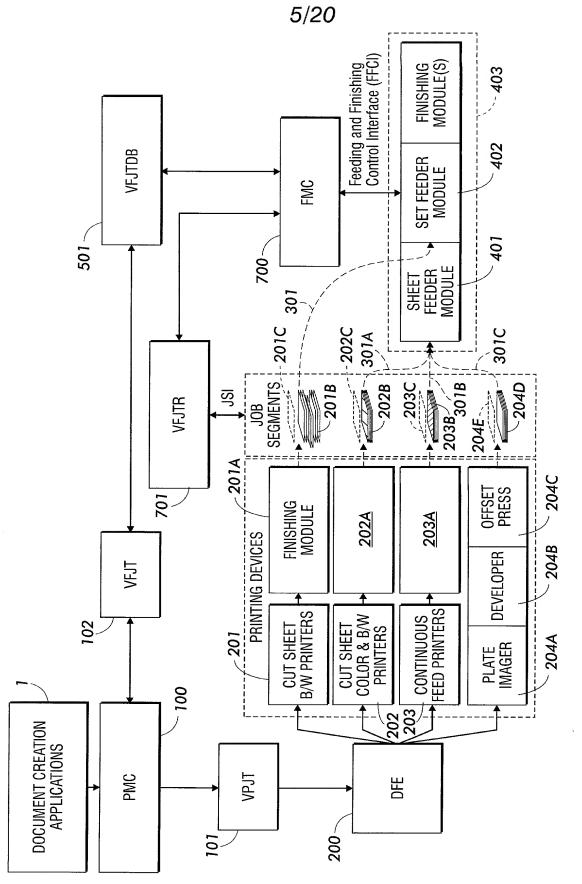


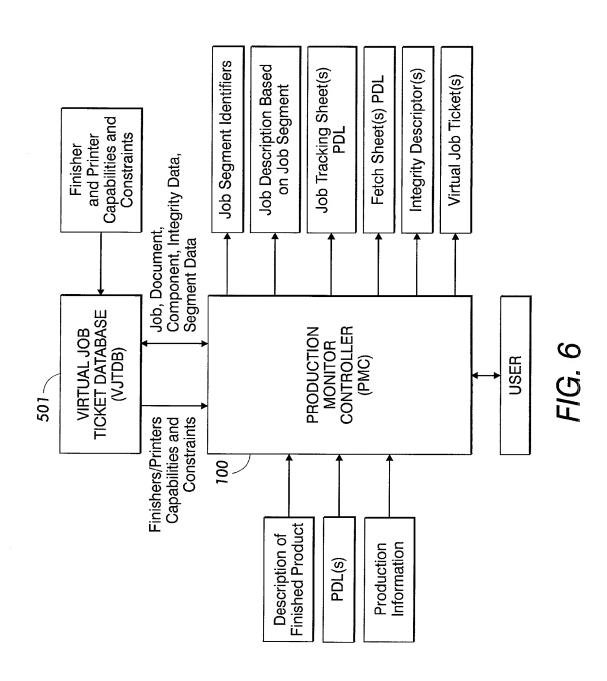
FIG. 3



F/G. 4



F/G. 5



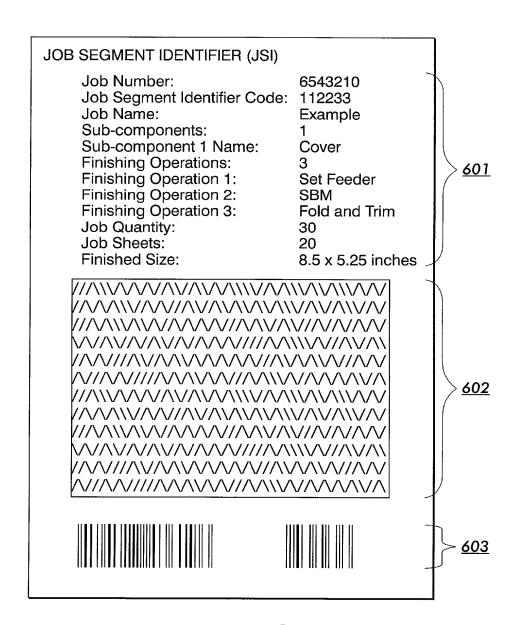


FIG. 7

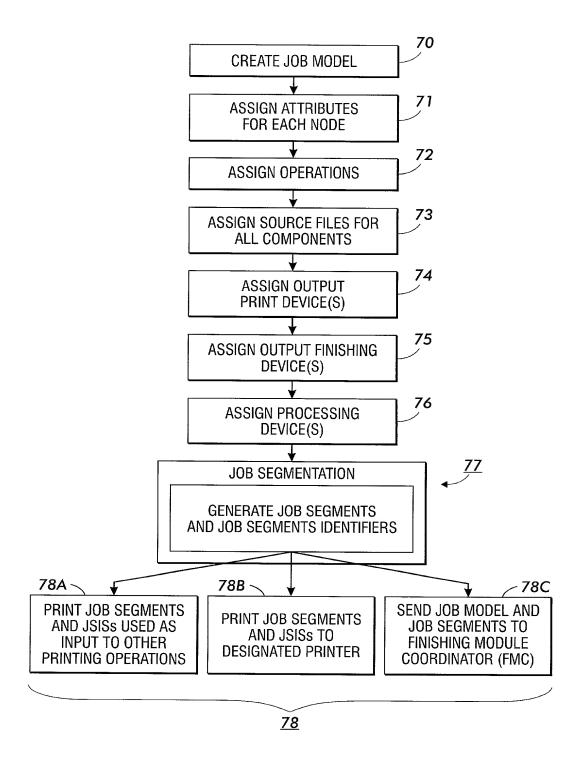


FIG. 8

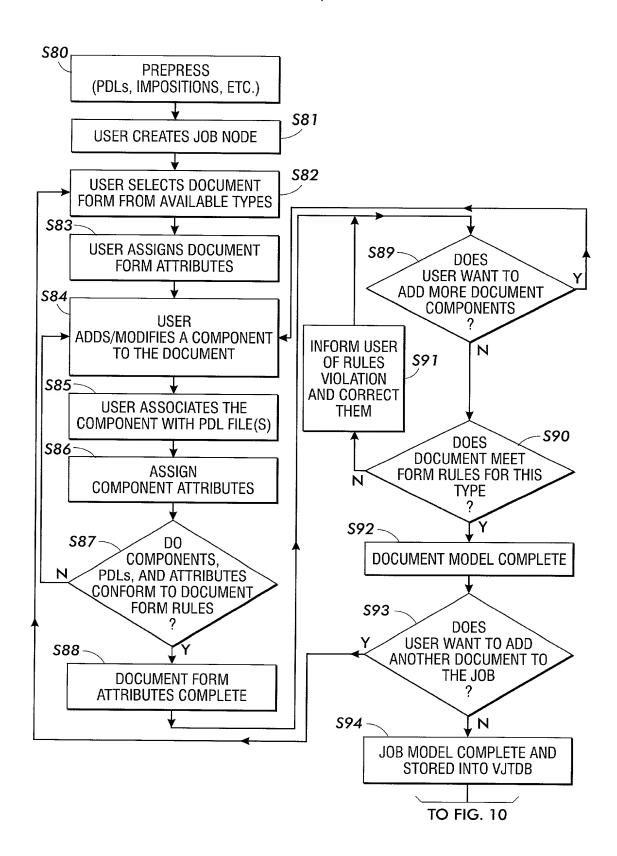
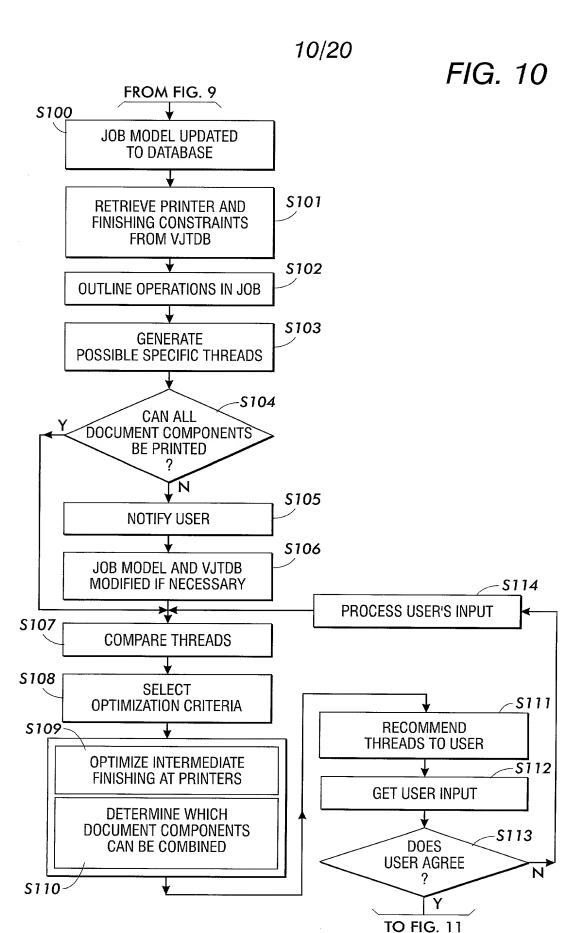


FIG. 9



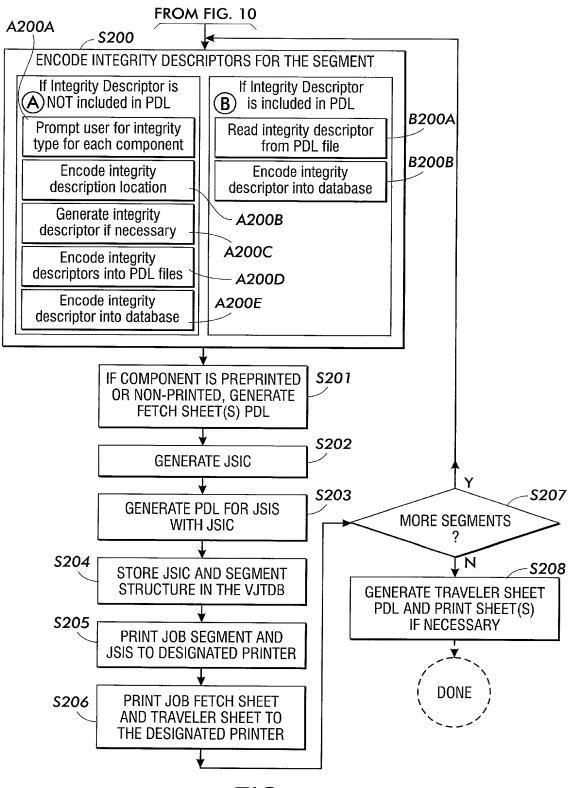


FIG. 11

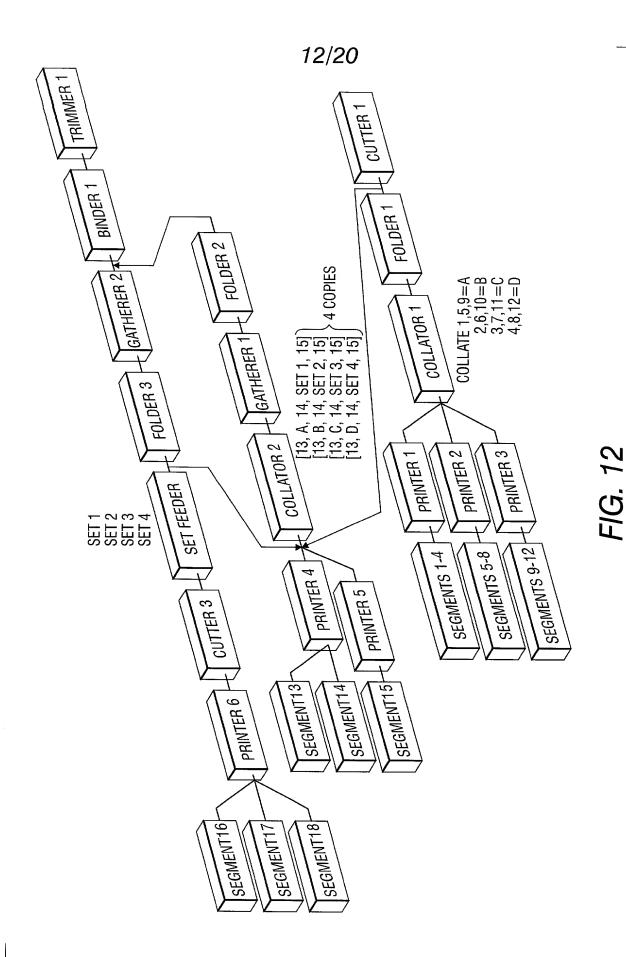


FIG. 13

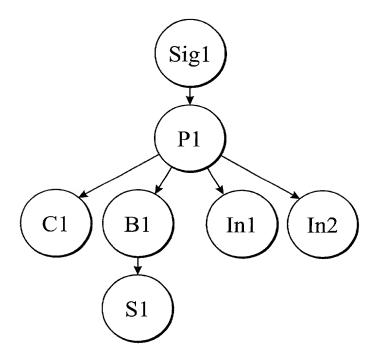
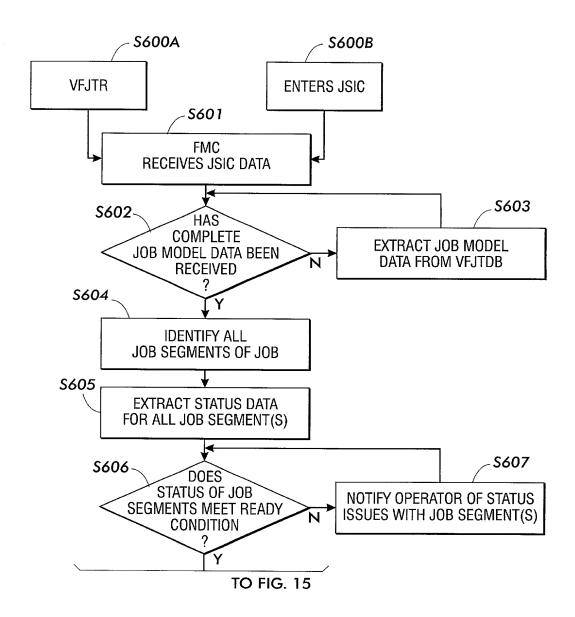


FIG. 14



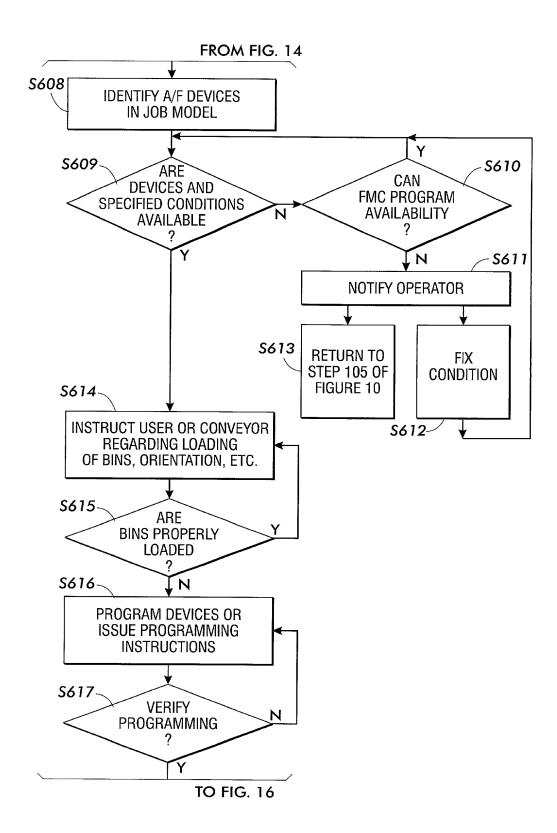


FIG. 15

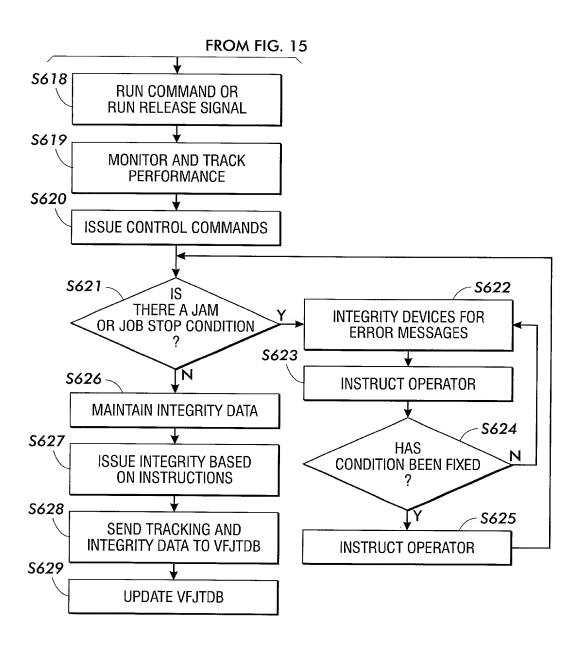


FIG. 16

Main Form		
SELECT DATABASE JOB DETA	AILS EXIT	<b>4 •</b>
Opened DataBase C:\source\db1.mdb		
Job Status List SIG1 Printing Bicycles 2000 C	Catalog	▼
View Job Report  REMOVE ITEM ADD ITEM	Component Input	
Component ID	Job ID	
□ 1234567890	SIG1	
<b>▲</b>		Segment Notification
View Component Reports  Close All Reports		

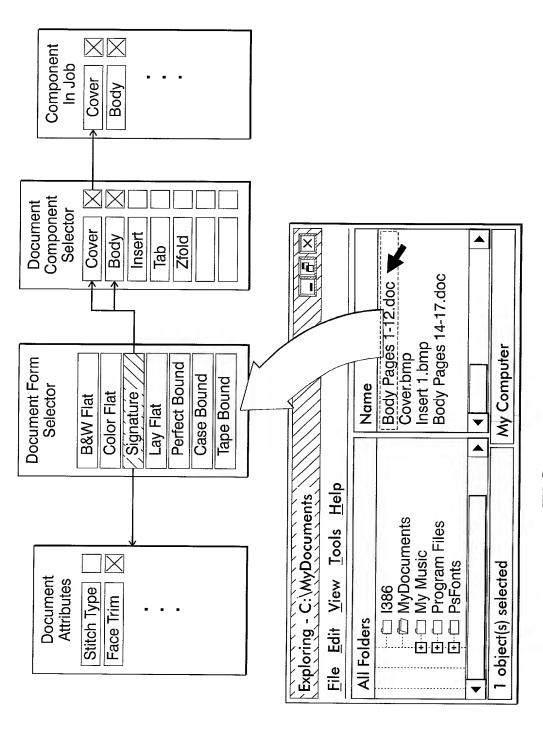
FIG. 17

User Interface	
Main Form	SIG1
SELECT DATABASE JOB DETAILS EXIT ◀ ▶	Job Assembly View
Opened DataBase	크··· SIG1 Bicydes 2000 Catalog
C:\source\db1.mdb	⊟ P1 Signature Book Bicycles 2000
Charter Line	C1 Cover for Bicycles Year 2000 Catalog
SIG1 Printing Bicycles 2000 Catalog ▼	El. B1 Stack of collated sets, Alternating Body1 and Body S1 Body 1 Barraded Set
View Job Report	In2 Insert for Bicycles Year 200 Catalog
	E B1 Stack of collated sets, Alternating Body1 and Body
REMOVE ITEM ADD ITEM       Component   Input	S1 Body 1 Barcoded Set
Component ID Job ID	In 1 Insert for Bicycles Year 200 Catalog
区1234567890 SIG1	<b>▲</b>
	Bin Selection BIN1 ▼ Selection
	ent View
Segment	BIN Identifier Seq. Status Quantity
	1 1234567890 RECEIVE
	PRINCE NATIONAL PRINCE NATIONA
View Component	
Close All Reports	Run Job Status <u>RECEIVED</u> ▼
	RECEIVED

F/G. 18

User Interface	
Main Form	SiG1
SELECT DATABASE JOB DETAILS EXIT ◀ ▶	Job Assembly View
Opened DataBase	
C:\source\db1.mdb	Signature book bicycles Zunu
Job Status List	The charle of collections and the control of the collection of the
SIG1 Printing Bicycles 2000 Catalog ▼	
View Job Report	In 2 Insert for Bicycles Year 200 Catalog
DEMONY ITEM AND ITEM Component	El - B1 Stack of collated sets, Alternating Body1 and Bod
NEMOVE HEM ADD HEM I Input	
Component ID Job ID	In Insert for bicycles fear 200 caraing
☑1234567890 SIG1	
	Aftributes HEAVY ▼ Selection BIN1 ▼
Segment	ailed Component View
Notification	
	1234567890 1 RECEIVED
	:
View Component	3 PRINING
Reports	
Close All Reports	Run Job

FIG. 19



F/G. 20